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## KINETICS OF DECOMPOSITION OF NITROUS OXIDE OVER NICKEL TITANATE

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ON account of their greater chemical stability, structural reproducibility and catalytic activity than their parent binary oxides, ternary oxides of transition metals have generated wide-spread interest in recent years as catalysts of choice for a diverse variety of catalytic reactions. As part of a general study of the catalytic properties of these oxides, the kinetics of decomposition of nitrous oxide were studied on a series of titanates, with a view to evaluating the usefulness of this reaction for comparative assessment of their catalytic activities for oxidation reactions. No report is available of any previous study of this reaction over ternary oxides. The results obtained with nickel titanate are reported in the present communication. Similar results were obtained with the titanates of cobalt, manganese, magnesium, barium, strontium and calcium.

Nickel titanate was prepared by the method of Saikali *et al.*<sup>1</sup>. Its composition ( $\text{NiTiO}_3$ ) and ilmenite structure were established by chemical analysis and X-ray diffraction. BET surface area determined with nitrogen at  $-198^\circ\text{C} = 3.14\text{ m}^2/\text{gm}$ . Nearly pure  $\text{N}_2\text{O}$ , was further purified by selective freezing at  $-78^\circ\text{C}$ .

The kinetics of  $\text{N}_2\text{O}$  decomposition over nickel titanate were studied in the temperature range  $440\text{--}510^\circ\text{C}$  in a quartz reactor, with closed circuit recirculation using an all-glass electromagnetic

pump. The decomposition rate was followed by noting the increase in pressure as a function of time. After each kinetic run, the catalyst was "prepared" for the next run, by evacuation at  $520^\circ\text{C}$  for 6 hours followed by 8 hours exposure to oxygen (100 torr) at the temperature of the next run and a short evacuation at the same temperature for 3 minutes. This procedure for surface restoration was found to yield reproducible results in repeat runs.

Winter<sup>2</sup>, who studied the decomposition of nitrous oxide over rare earth oxides, noted that different rate equations were to be used to express the kinetics of the decomposition at high and low pressures, namely,

$$-\frac{dP_{\text{N}_2\text{O}}}{dt} = \frac{kP_{\text{N}_2\text{O}}}{(P_{\text{O}_2})^{1/2}}, \quad \text{at } \text{N}_2\text{O pressures} > 200 \text{ torr} \quad (\text{I})$$

and

$$-\frac{dP_{\text{N}_2\text{O}}}{dt} = k' \cdot P_{\text{N}_2\text{O}}, \quad \text{at } \text{N}_2\text{O pressures} < 50 \text{ torr} \quad (\text{II})$$

The same duality of kinetic behaviour at high and low  $\text{N}_2\text{O}$  pressures was observed in the present work also, as may be seen from the consistency of the  $k$  values (low standard deviations) calculated with the appropriate rate expressions (*vide* Table I).

TABLE I  
Values of rate constants deduced from differential equations I and II

Temp. $^\circ\text{C}$	Values of rate constants ( $k$ )			
	$k (\text{cm}^{1/2} \text{ min}^{-1} \text{ m}^{-2}) \cdot 10^{14}$ (above 200 Torr)		$k (\text{min}^{-1} \text{ m}^{-2}) \cdot 10^{14}$ (below 50 Torr)	
	Equation I	Equation II	Equation I	Equation II
440	$2.24 \pm 0.182$	$5.44 \pm 1.71$	$3.66 \pm 0.76$	$9.7 \pm 0.036$
460	$3.85 \pm 0.1$	$6.59 \pm 1.41$	$4.37 \pm 0.92$	$13.7 \pm 0.7$
490	$5.29 \pm 0.1$	$4.49 \pm 0.8$	$7.76 \pm 1.85$	$15.7 \pm 0.04$
510	$8.3 \pm 10.27$	$11.9 \pm 2.92$	$12.99 \pm 4.14$	$27.1 \pm 0.11$

TABLE II  
Comparison of rate constants deduced from differential and integral rate equations

Temp. °C	Values of rate constant ( <i>k</i> )			
	Above 200 Torr		Below 50 Torr	
	From Eqn. I $\times 10^{+4}$	From Fig. 1 $\times 10^{+4}$	From Eqn. II $\times 10^{+4}$	From Fig. 2 $\times 10^{+4}$
440	2.24	2.2	9.7	10.1
460	3.85	3.82	13.7	14.0
490	5.29	5.57	15.7	15.7
510	8.31	8.27	27.1	27.5

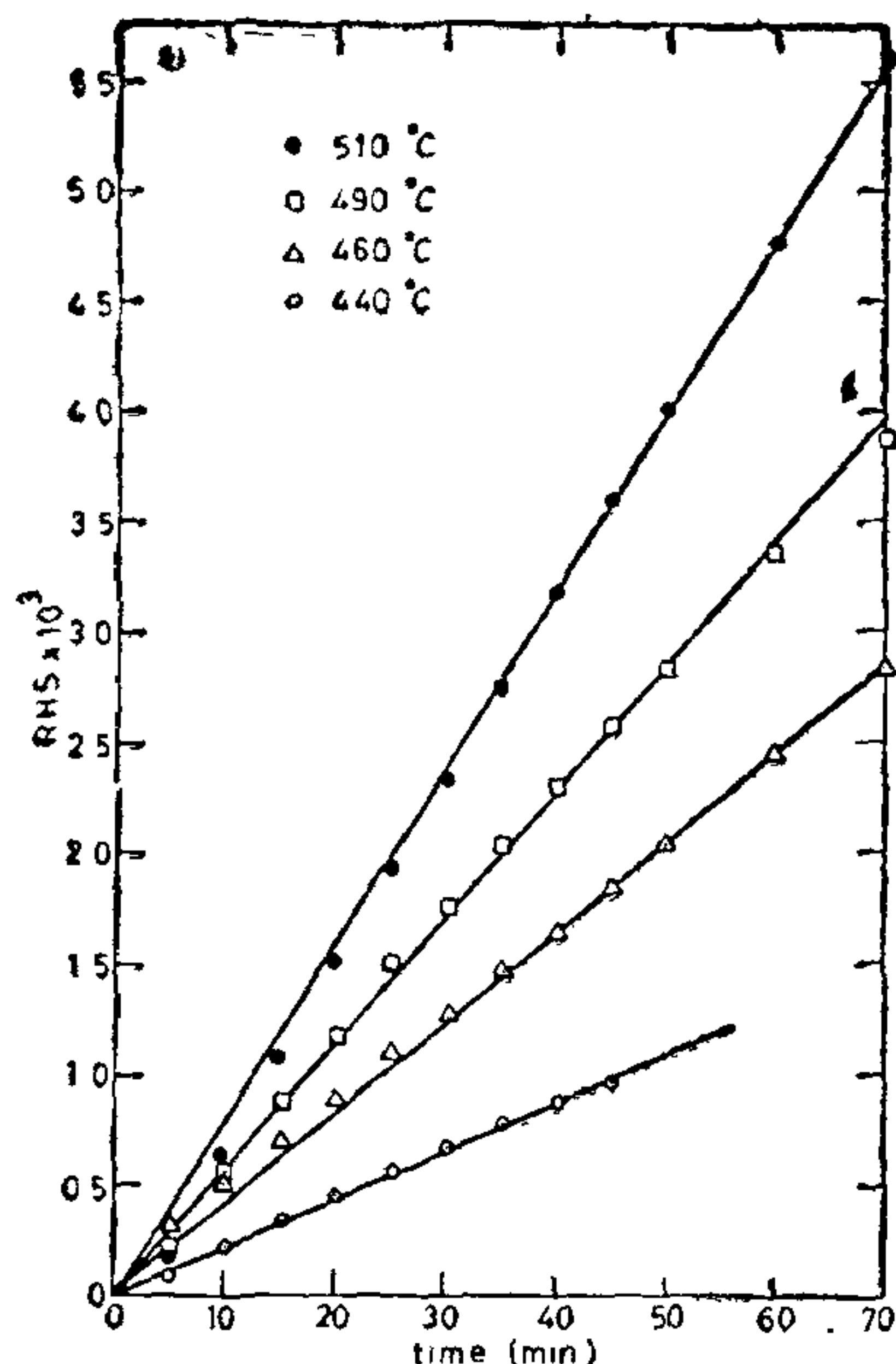


FIG. 1. Plots of Equation I' for decomposition at pressures  $> 200$  Torr.

This could also be demonstrated by using the integrated forms of the two rate-expressions<sup>3</sup>, namely,

$$kt = (P_1 + P_2)^{1/2} \left\{ \ln \left[ \frac{(P_1 + P_2)^{1/2} + (P_1 + P)^{1/2}}{(P_1 + P_2)^{1/2} - (P_1 + P)^{1/2}} \right] - 2 \frac{(P_1 + P)^{1/2}}{(P_1 + P_2)^{1/2}} \right\} \quad (I)$$

where  $2P_2$  = initial pressure of  $N_2O$  ( $> 200$  torr),  $2P$  = pressure of  $N_2O$  decomposed at time  $t$ ,  $P_1$  = initial pressure of  $O_2$ , and

$$\log P_{N_2O} (< 50 \text{ torr}) = -\frac{k't}{2.303} + C. \quad (II)$$

Plots of the experimental data substituted in these

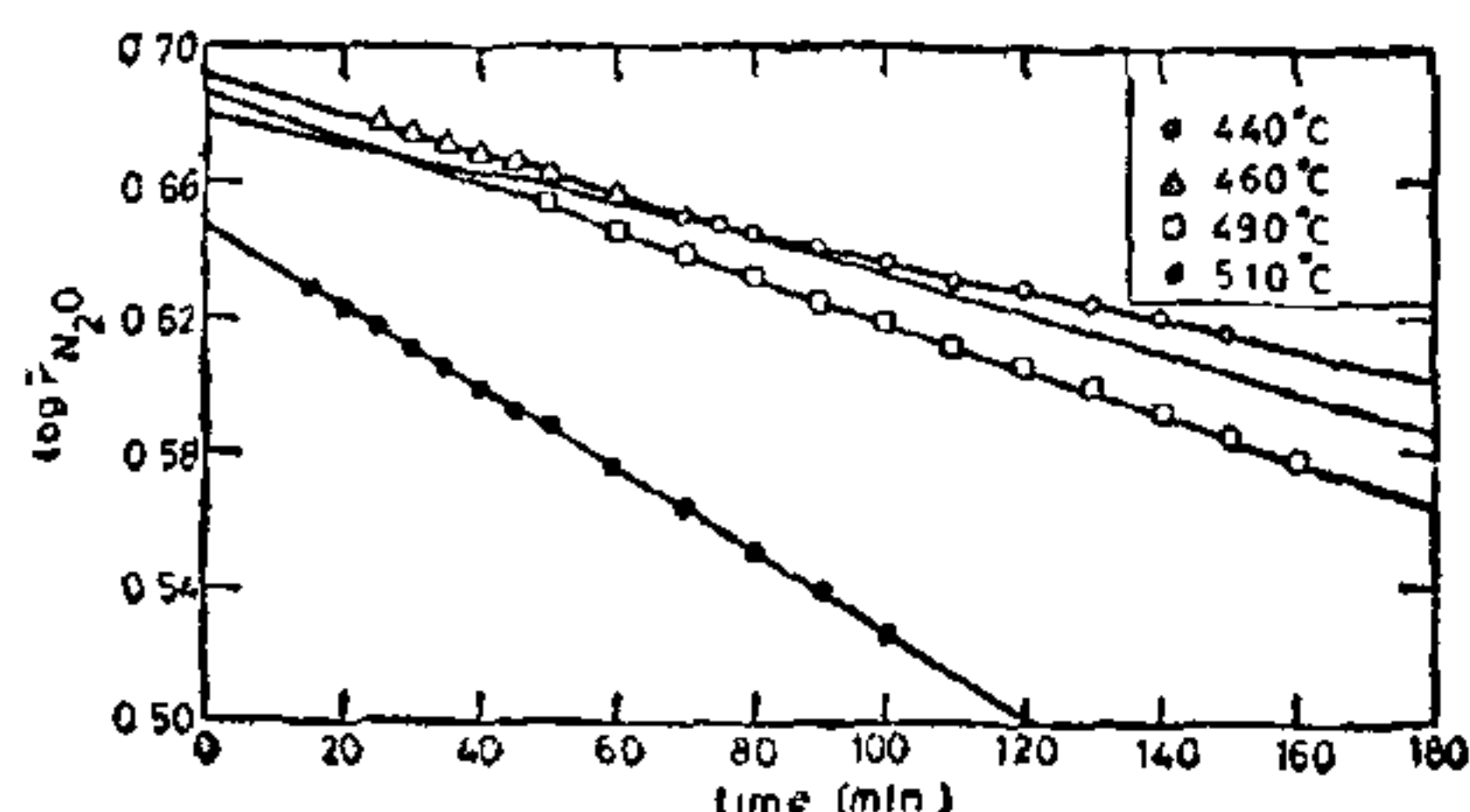


FIG. 2. Plots of Equation II' for decomposition at pressures  $< 50$  Torr.

equations are shown in Figs. 1 and 2, respectively. The linearity of these plots and the closer agreement between the value of the rate constants ( $k$ ) deduced from the two sets of equations, shown in Table II, confirm the validity of these equations in the respective pressure regimes.

TABLE III  
Kinetic parameters

Catalyst	$E_a$ (kcal/mole)	$k_0$ ( $\text{cm}^{1/2} \text{ min}^{-1} \text{ m}^{-2}$ )	$k$ at $500^\circ\text{C}$ ( $\text{cm}^{1/2} \text{ min}^{-1} \text{ m}^{-2}$ )
$\text{NiTiO}_3$	18.14	24.4	$8.65 \times 10^{-4}$
$\text{NiO}$	39.5	198.3	$7.46 \times 10^{-7}$
$\text{TiO}_2$	39.0	0.928	$1.16 \times 10^{-11}$

The values of the apparent activation energy ( $E_a$ ) and the frequency factor ( $k_0$ ) for  $N_2O$  decomposition on  $\text{NiTiO}_3$ ,  $\text{NiO}$  and  $\text{TiO}_2$ , above 200 torr in the temperature range  $300$ – $360^\circ\text{C}$  for  $\text{NiO}$  and  $440$ – $510^\circ\text{C}$  for  $\text{NiTiO}_3$  and  $\text{TiO}_2$  and the  $k$  values at  $500^\circ\text{C}$  (computed temperature) are given in Table III. The higher catalytic activity of  $\text{NiTiO}_3$  relative to its constituent binary oxides, *i.e.*, the operation of a catalytic synergetic effect, is evident from these data.

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